



# Work Order ID 117173

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**\*117173\***

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Item ID: D412-761-043 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Latch Mechanism  
 Start Date: 4/23/14 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 4/23/14 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging                                              | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D412-761-043 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____                                        |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____                                         |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                        |                      |         |        |              |               |               |                  |                |

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Ship

MS 14-08-18

14-8-18

# Picklist Print

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Work Order ID: 117173

**\*117173\***

Parent Item: D412-761-043

**\*D412-761-043\***

Parent Item Name: Latch Mechanism

Start Date: 4/23/14

Required Date: 4/23/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC IPP REV:B  
11.11.29 AS PER DSI9580 DD VERF:EC IPP REV:C 12.07.23  
ECN12-568 chg002 DD VERF:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty    | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| D3589-041                       |                        | Manufactured  | No          |                     |                  | 110             | Each               | 4.0000         | 1           |                 |               |                |        |
| <b>*D3589-041*</b>              |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
| Latch Assembly                  |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                 | DAS<br>38<br>9-89      |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |        |
|                                 |                        |               |             | ST231               |                  |                 |                    | 4              |             |                 |               |                |        |
|                                 |                        |               |             | 117083              |                  |                 |                    | 4              |             |                 |               |                |        |
| D3589-047                       |                        | Manufactured  | No          |                     |                  | 110             | Each               | 4.0000         | 1           |                 |               |                |        |
| <b>*D3589-047*</b>              |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
| Fwd Guide                       |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                 | DAS<br>38<br>9-89      |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |        |
|                                 |                        |               |             | ST051               |                  |                 |                    | 4              |             |                 |               |                |        |
|                                 |                        |               |             | 116868              |                  |                 |                    | 4              |             |                 |               |                |        |
| D3589-049                       |                        | Manufactured  | No          |                     |                  | 110             | Each               | 4.0000         | 1           |                 |               |                |        |
| <b>*D3589-049*</b>              |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
| Aft Guide                       |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                 | DAS<br>38<br>9-89      |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |        |
|                                 |                        |               |             | ST051               |                  |                 |                    | 4              |             |                 |               |                |        |
|                                 |                        |               |             | 117131              |                  |                 |                    | 4              |             |                 |               |                |        |
| MS16997-24                      |                        | Purchased     | No          |                     |                  | 110             | Each               | 18.0000        | 2           |                 |               |                |        |
| <b>*MS16997-24*</b>             |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
| SCREW                           |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                 | DAS<br>38<br>9-89      |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |        |
|                                 |                        |               |             | ST316               |                  |                 |                    | 18             |             |                 |               |                |        |
|                                 |                        |               |             | m127172             |                  |                 |                    | 15             |             |                 |               |                |        |
|                                 |                        |               |             | m127813             |                  |                 |                    | 1              |             |                 |               |                |        |
|                                 |                        |               |             | m128489             |                  |                 |                    | 2              |             |                 |               |                |        |

# Picklist Print

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Work Order ID: 117173

**\*117173\***

Parent Item: D412-761-043

**\*D412-761-043\***

Parent Item Name: Latch Mechanism

Start Date: 4/23/14

Required Date: 4/23/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN632J

Purchased

No

110

Each

441.0000

2x 2

DAS

28

9-89

AUG 18 2014

DAS 06 9-89

DAS 06 9-89

**\*NAS1149DN632J\***

Washer

DAS

38

9-89

Location

Loc Qty

Loc Code

CA

46

M129682

46

ST277

395

M126084

11

M127255

100

M128812

284

2x

MS21042L06

Purchased

No

110

Each

474.0000

2x 2

DAS

28

9-89

DAS 06 9-89

**\*MS21042L06\***

Nut

DAS

38

9-89

Location

Loc Qty

Loc Code

ST307

474

m127304

3

m128401

71

m128976

200

m129499

200

2x

## 6.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD KITS

| QTY<br>-041 | QTY<br>-041A | QTY<br>-043                                                                       | QTY<br>-045 | QTY<br>-047 | QTY<br>-049 | QTY<br>-051 | QTY<br>-141 | PART NUMBER   | DESCRIPTION                           |
|-------------|--------------|-----------------------------------------------------------------------------------|-------------|-------------|-------------|-------------|-------------|---------------|---------------------------------------|
|             |              |                                                                                   |             |             |             |             |             | D412-761-011  | FULL VERTICAL REFERENCE DOOR, LH      |
|             |              |                                                                                   |             |             |             |             |             | D412-761-011A | FULL VERTICAL REFERENCE DOOR, LH      |
| X           |              |                                                                                   |             |             |             |             |             | D412-761-041  | FULL VERTICAL REFERENCE DOOR KIT, LH  |
|             | X            |                                                                                   |             |             |             |             |             | D412-761-041A | FULL VERTICAL REFERENCE DOOR KIT, LH  |
|             |              | X                                                                                 | 1           |             |             |             |             | D412-761-043  | MODIFIED LATCH MECHANISM KIT, LH      |
| 1           | 1            |                                                                                   | X           |             |             |             |             | D412-761-045  | LARGE BUBBLE WINDOW KIT, LH           |
| 1           | 1            |                                                                                   |             | X           |             |             |             | D412-761-047  | DOOR MOUNTED INSTRUMENT PANEL KIT, LH |
| 1           |              |                                                                                   |             |             | X           |             |             | D412-761-049  | ARMREST KIT, LH                       |
|             | 1            |                                                                                   |             |             |             | X           |             | D412-761-051  | ARMREST KIT, LH                       |
|             |              |                                                                                   |             |             |             |             | X           | D412-761-141  | VENT KIT                              |
|             |              |  |             |             |             |             |             | D3589-041     | LATCH ASSEMBLY                        |
|             |              |  |             |             |             |             |             | D3589-047     | FORWARD GUIDE                         |
|             |              |  |             |             |             |             |             | D3589-049     | AFT GUIDE                             |
|             |              |  |             |             |             |             |             | MS16997-24    | SCREW                                 |
|             |              |  |             |             |             |             |             | MS21042L06    | NUT                                   |
|             |              |  |             |             |             |             |             | NAS1149DN632J | WASHER (OR AN960JD6L)                 |
|             |              |                                                                                   | 1           |             |             |             |             | D3676-1       | LARGE BUBBLE WINDOW                   |
|             |              |                                                                                   | 1           |             |             |             |             | D3678-1       | PLACARD                               |
|             |              |                                                                                   | 1           |             |             |             |             | D3678-3       | PLACARD                               |
|             |              |                                                                                   | 1           |             |             |             |             | D3700-1       | INBOARD WINDOW DOUBLER                |
|             |              |                                                                                   | 1           |             |             |             |             | D3700-3       | OUTBOARD WINDOW DOUBLER               |
|             |              |                                                                                   | 1           |             |             |             |             | D3701-1       | FLOOR DOUBLER                         |
|             |              |                                                                                   | 1           |             |             |             |             | D3702-1       | FORWARD DOUBLER                       |
|             |              |                                                                                   | 1           |             |             |             |             | D3703-1       | AFT DOUBLER                           |
|             |              |                                                                                   | 1           |             |             |             |             | D3703-3       | AFT CORNER DOUBLER                    |
|             |              |                                                                                   | 1           |             |             |             |             | D3703-5       | AFT CAP                               |
|             |              |                                                                                   | 1           |             |             |             |             | D3704-1       | ESCUTCHEON                            |
|             |              |                                                                                   | 1           |             |             |             |             | D3704-3       | ESCUTCHEON                            |
|             |              |                                                                                   | 1           |             |             |             |             | D3708-1       | ANGLE                                 |
|             |              |                                                                                   | 1           |             |             |             |             | D3708-3       | ANGLE                                 |
|             |              |                                                                                   | 1           |             |             |             |             | D3709-1       | ANGLE                                 |
|             |              |                                                                                   | 1           |             |             |             |             | D3709-3       | ANGLE                                 |
|             |              |                                                                                   | 1           |             |             |             |             | D3802-1-135   | SEAL                                  |
|             |              |                                                                                   | 1           |             |             |             |             | DT9458        | CUTTING TEMPLATE                      |
|             |              |                                                                                   | 26          |             |             |             |             | AN3-7A        | BOLT                                  |
|             |              |                                                                                   | 26          |             |             |             |             | MS21042L3     | NUT                                   |
|             |              |                                                                                   | 1           |             |             |             |             | MS24694-C5    | SCREW (OR MS24694-S5)                 |
|             |              |                                                                                   | 1           |             |             |             |             | MS24694-C13   | SCREW (OR MS24694-S13)                |
|             |              |                                                                                   | 1           |             |             |             |             | NAS43DD3-24   | SPACER                                |
|             |              |                                                                                   | 52          |             |             |             |             | NAS1149D0363J | WASHER (OR AN960JD10)                 |

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## 5.0 PARTS LIST, MODIFIED FULL VERTICAL REFERENCE DOOR KITS

| QTY<br>-011 | QTY<br>-011A | QTY<br>-041 | QTY<br>-041A | QTY<br>-043 | QTY<br>-045 | QTY<br>-047 | QTY<br>-049 | QTY<br>-051 | QTY<br>-141 | PART NUMBER                                                                       | DESCRIPTION                                 |
|-------------|--------------|-------------|--------------|-------------|-------------|-------------|-------------|-------------|-------------|-----------------------------------------------------------------------------------|---------------------------------------------|
| X           |              |             |              |             |             |             |             |             |             | D412-761-011                                                                      | FULL VERTICAL<br>REFERENCE DOOR, LH         |
|             | X            |             |              |             |             |             |             |             |             | D412-761-011A                                                                     | FULL VERTICAL<br>REFERENCE DOOR, LH         |
| 1           |              | X           |              |             |             |             |             |             |             | D412-761-041                                                                      | FULL VERTICAL<br>REFERENCE DOOR KIT, LH     |
|             | 1            |             | X            |             |             |             |             |             |             | D412-761-041A                                                                     | FULL VERTICAL<br>REFERENCE DOOR KIT, LH     |
|             |              |             |              | X           | 1           |             |             |             |             | D412-761-043                                                                      | MODIFIED LATCH<br>MECHANISM KIT, LH         |
|             |              | 1           | 1            |             | X           |             |             |             |             | D412-761-045                                                                      | LARGE BUBBLE WINDOW<br>KIT, LH              |
|             |              | 1           | 1            |             |             | X           |             |             |             | D412-761-047                                                                      | DOOR MOUNTED<br>INSTRUMENT PANEL KIT,<br>LH |
|             |              | 1           |              |             |             |             | X           |             |             | D412-761-049                                                                      | ARMREST KIT, LH                             |
|             |              |             | 1            |             |             |             |             | X           |             | D412-761-051                                                                      | ARMREST KIT, LH                             |
| 1           | 1            |             |              |             |             |             |             |             | X           | D412-761-141                                                                      | VENT KIT                                    |
| 1           | 1            |             |              |             |             |             |             |             |             | 204-030-853-125<br>OR 204-030-853-137<br>OR 204-030-853-155<br>OR 204-030-853-153 | BELL 204, 205, 210, 412 OEM<br>DOOR         |